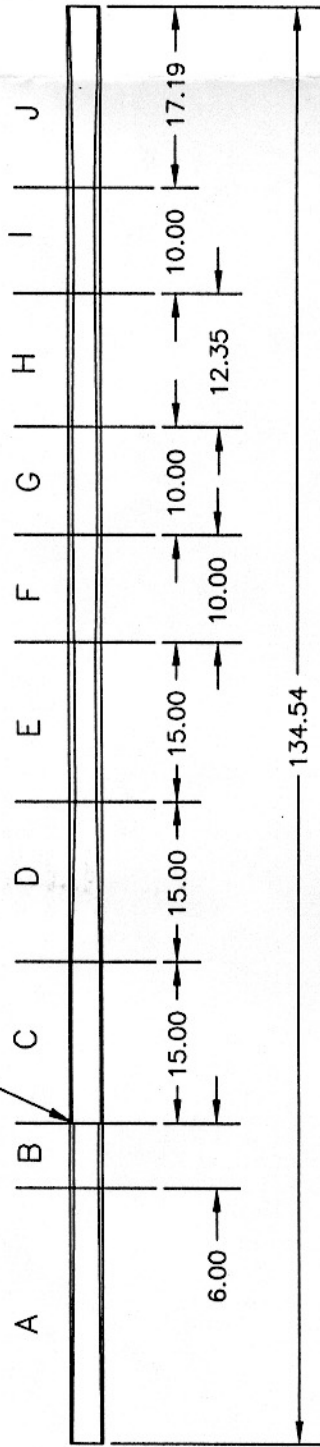


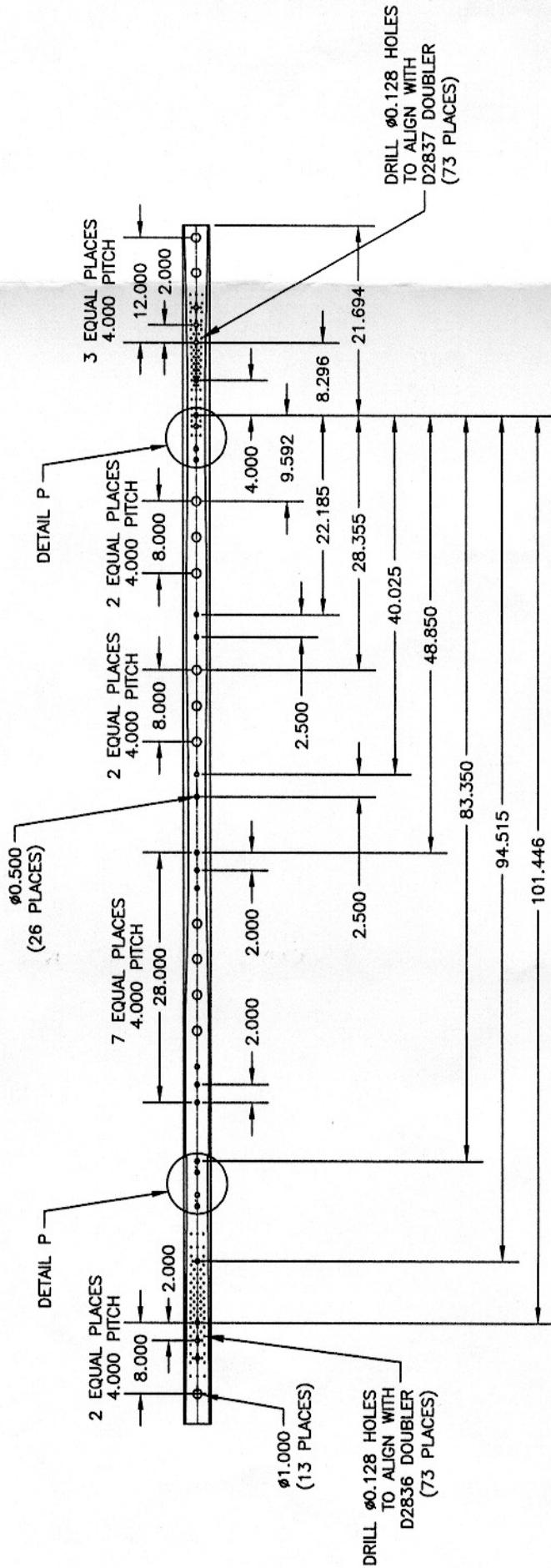
D2789 MACHINING DETAIL

MACHINING NOTES

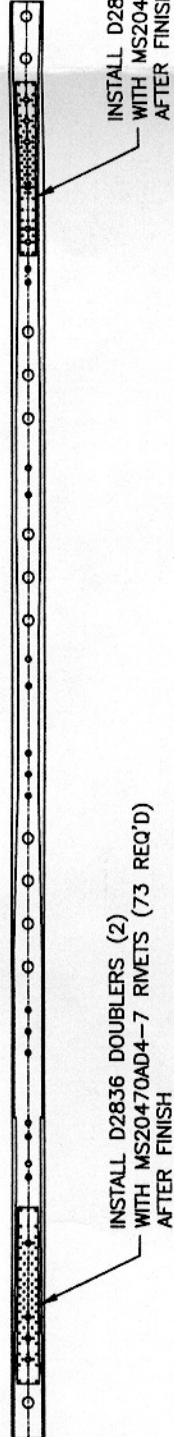
- REGION A: MACHINE TAPER FROM SECTION K-K TO L-L
- REGION B: MACHINE TO CONSTANT SECTION L-L
- REGION C: MACHINE TO CONSTANT SECTION K-K
- REGION D: MACHINE TAPER FROM SECTION K-K TO N-N
- REGION E: CONSTANT REGION OF SECTION N-N
- REGION F: MACHINE TAPER FROM SECTION N-N TO M-M
- REGION G: MACHINE TO CONSTANT SECTION M-M
- REGION H: MACHINE TAPER FROM SECTION M-M TO N-N
- REGION I: CONSTANT REGION OF SECTION N-N
- REGION J: MACHINE TAPER FROM SECTION N-N TO K-K



D2789 DRILLING DETAIL



D2789 ASSEMBLY DETAIL



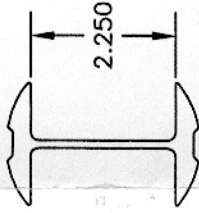
GENERAL NOTES

MAKE FROM D2792 EXTRUSION
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
BREAK ALL SHARP EDGES 0.010 TO 0.020

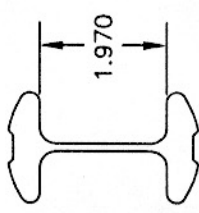
RELEASED
19.07.01 DS



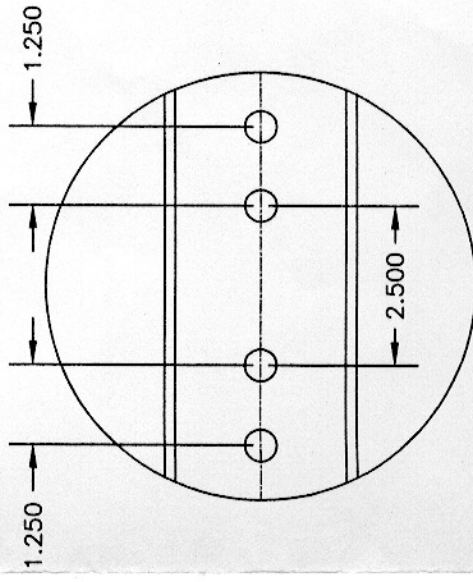
SECTION K-K
(SCALE 1:3)



SECTION M-M
(SCALE 1:3)



SECTION N-N
(SCALE 1:3)



DETAIL P
(SCALE 1:3)

B	98.10.01	ADD D2836/D2837 DOUBLERS
A	98.08.13	NEW ISSUE
DESIGN	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED <i>KE</i>	DRAWING NO. D2789
DATE	98.10.01	TITLE 427 FLOAT WEB
		REV. B SHEET 1 OF 1 SCALE 1:18